

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

## SAFETY DATA SHEET

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH) & 1272/2008 (CLP)

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

- 1.1 Product identifier**  
Trade name  
**VICTREX AM™ 200 FIL; VICTREX AM™ 450 FIL**
- 1.2 Other means of identification**  
CAS No. PAEK polymers (CAS# confidential)  
EC No. Not applicable.  
REACH Registration No. Not applicable.
- 1.3 Recommended use of the substance and restrictions on use**  
Identified use(s) The materials are generally used for extrusion based operations.
- 1.4 Supplier details**  
Company Identification Victrex Manufacturing Ltd.  
Hillhouse International,  
Thornton-Cleveleys  
Lancashire, UK  
FY5 4QD  
Telephone + 44 (0) 1253 897700  
Fax: + 44 (0) 1253 897701  
E-Mail (competent person) sds@victrex.com
- 1.5 Emergency telephone number**  
Emergency Phone No. + 44 (0) 1253 897754

### SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture**
- 2.1.1 Regulation (EC) No. 1272/2008 (CLP).** Not classified as dangerous for supply/use.
- 2.2 Label elements (GHS)**  
Hazard pictogram(s) None.  
Signal word(s) None.  
Hazard statement(s) None.  
Precautionary statement(s) None.

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

- 2.3 Other hazards None.  
2.4 Additional Information None.

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1 Substances

PolyArylEtherKetone (PAEK) polymer (CAS No. confidential)

This product does not contain any reportable hazardous materials

Classification according to Regulation EC No. 1272/2008 [CLP]:

Hazardous ingredient(s)	%W/W	EC No.	CAS No.	REACH Registration No.	Hazard statement(s)
None.	-	-	-	-	-

#### 3.2 Additional Information

For full text of H/P phrases see section 16.

### SECTION 4: FIRST AID MEASURES



#### 4.1 Description of first aid measures

Inhalation	Remove patient from exposure and to fresh air. Keep at rest in a position comfortable for breathing.
Skin Contact	After contact with skin, wash immediately with plenty of soap and water. In the event of contact with molten product: Cool affected area quickly with water. Do not attempt to remove hardened product. Obtain medical attention.
Eye Contact	Flush eyes with water for at least 2 minutes while holding eyelids open.
Ingestion	Call a physician (or poison control centre immediately). Do not induce vomiting wash out mouth with water.

4.2 Most important symptoms and effects, both acute and delayed Unlikely to be required but if necessary treat symptomatically.

4.3 Indication of any immediate medical attention and special treatment needed Unlikely to be required but if necessary treat symptomatically.

### SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1 Extinguishing media

Suitable Extinguishing Media	In case of fire, use water spray, foam, dry powder or CO2 for extinction.
Unsuitable Extinguishing Media	None.

5.2 Special hazards arising from the substance or mixture In case of fire the following can develop: Oxides of carbon.



- 5.3 Advice for fire-fighters** A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions.  
Dust is ignitable but will not sustain combustion. A high temperature source of ignition is required. Insensitive to sparks. The minimum spark energy required for ignition of a dust cloud is greater than 5000 mJ. It will not train fire, e.g. along beams etc.
- 5.4 Other** Dispose of contaminated extinction water according to official regulations.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** Avoid inhalation and contact with eyes or skin. Ensure sufficient supply of air. Avoid build up of dust. Remove possible cause of ignition – do not smoke. Take precautionary measures against static discharge.
- 6.2 Environmental precautions** Avoid release to the environment. Prevent surface and ground water infiltration, as well as ground penetration.
- 6.3 Methods and material for containment and cleaning up** Sweep up carefully with non-sparking tools. Transfer to a lidded container for disposal or recovery.
- 6.4 Reference to other sections** None.
- 6.5 Additional Information** None.

## SECTION 7: HANDLING AND STORAGE

- 7.1 Precautions for safe handling** General hygiene measures for the handling of chemicals are applicable. Eating, drinking, smoking, as well as food storage, is prohibited in work room. Avoid build up of dust. Local Exhaust Ventilation at the workplace or on the processing machines required. Note: Danger of explosive dust
- Machine Cleaning (purging): Purging with other polymers (e.g Polyethylene) at high temperatures can be hazardous. Auto ignition may also occur. Local exhaust ventilation is required. The relevant Safety Data Sheet for the purge material to be used should be consulted. Additional information can be obtained from the Victrex website [www.victrex.com](http://www.victrex.com)
- 7.2 Conditions for safe storage, including any incompatibilities** Store products enclosed, in original packing.
- Storage Temperature Store at room temperature.
- Storage Life > 10 Year(s).
- Incompatible materials None known



7.3 **Specific end use(s)** The materials are generally used for extrusion operations.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 **Control parameters** Ensure adequate ventilation.

8.1.1 **Occupational exposure limits** None.

SUBSTANCE.	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m <sup>3</sup> )	STEL (ppm)	STEL (mg/m <sup>3</sup> )	Note:
Dust. (general dust limit value)	-	-	10			Inhalable Dust
			4			Respirable Dust.

8.1.2 **Biological limit value** None

8.1.3 **PNECs and DNELs** Not available.

8.2 **Exposure controls**

8.2.1 **Appropriate engineering controls** Local Exhaust Ventilation at the workplace or on the processing machines required.

8.2.2 **Personal protection equipment**

Eye/face protection

Eye protection with side protection (EN 166)



Skin protection (Hand protection/ Other)

Impervious Gloves. Plastic or synthetic rubber gloves.

Additional information on hand protection – No tests have been performed.

When dealing with heated material: Insulating gloves EN 407 (heat)



Respiratory protection

If above exposure limits are likely to be exceeded, breathing mask with fine dust filter (EN 143)



8.2.3 **Environmental Exposure Controls** No special requirements.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 **Information on basic physical and chemical properties**

Appearance	Solid (Filament)
Colour.	Natural / Beige / Black
Odour	Odourless
Odour threshold (ppm)	None
pH (Value)	Not applicable
Melting point (°C)	290 - 343°C
Boiling point/boiling range (°C):	Not known.
Flash point (°C)	Not known.

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

Evaporation rate	Not known.
Flammability (solid, gas)	Solid , Non-flammable
Explosive limit ranges	Not explosive.
Vapour pressure (Pascal)	39.6 (@107°C)
Vapour density (Air=1)	Not known
Bulk Density (g/ml)	1.3 – 1.8
Solubility (Water)	Insoluble
Solubility (Other)	Insoluble
Partition coefficient (n-Octanol/water)	Not known
Auto ignition point (°C)	595°C
Decomposition temperature (°C)	> 450°C
Viscosity (mPa. s)	Not known
Explosive properties	Not explosive, May form explosive dust clouds in air.
Oxidising properties	Not oxidising
9.2 Other information	None

## SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity	Stable under normal conditions.
10.2 Chemical stability	Stable under normal conditions.
10.3 Possibility of hazardous reactions	Stable under normal conditions.
10.4 Conditions to avoid	Stable under normal conditions. Electrostatic charge. Open flame, ignition sources. Decomposes at temperatures above 450°C.
10.5 Incompatible materials	Concentrated Sulphuric acid
10.6 Hazardous Decomposition Product(s)	Oxides of carbon

## SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects	
11.1.1 Substances	
Acute toxicity	
Ingestion	Predicted to be low toxicity under normal conditions of handling and use.
Inhalation	Mechanical irritation of the respiratory tract.
Skin Contact	Repeated and/or prolonged skin contact may cause irritation. In the event of contact with molten product: Thermal Burns (molten polymer will adhere to skin and cause severe burns).
Eye Contact	No data. Dust may have irritant effect on eyes. Permanent damage is unlikely.
Hazard label(s)	Not known
Serious eye damage/irritation	Not known
respiratory or skin sensitization	Not known
Mutagenicity	Not known
Carcinogenicity	Not known

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

<b>Reproductive toxicity</b>	Not known
<b>STOT - single exposure</b>	Not known
<b>STOT - repeated exposure</b>	Not known
<b>Aspiration hazard</b>	Not known
<b>11.1.2 Mixtures</b>	Not applicable
<b>11.2 Other information</b>	None

## SECTION 12: ECOLOGICAL INFORMATION

<b>12.1 Toxicity</b>	Low toxicity to aquatic organisms.
<b>12.2 Persistence and degradability</b>	Not readily biodegradable.
<b>12.3 Bioaccumulative potential</b>	Not classified as PBT or vPvB.
<b>12.4 Mobility in soil</b>	The product has low mobility in soil. The product has low mobility in sediment.
<b>12.5 Results of PBT and vPvB assessment</b>	Not classified as PBT or vPvB.
<b>12.6 Other adverse effects</b>	None anticipated

## SECTION 13: DISPOSAL CONSIDERATIONS

<b>13.1 Waste treatment methods</b>	Disposal should be in accordance with local, regional, state or national legislation.
<b>13.2 Additional Information</b>	The European waste codes are recommendations based on the scheduled use of this product. For alternative uses and applications, other waste codes may be allocated under certain circumstances. 07 02 13- waste plastic, 07 02 99-waste not otherwise specified.

## SECTION 14: TRANSPORT INFORMATION

<b>14.1 Land transport (ADR/RID)</b>	Not classified as dangerous for transport.
UN number	Not applicable
Proper Shipping Name	Not applicable
<b>14.2 Sea transport (IMDG)</b>	Not classified as dangerous for transport.
UN number	Not applicable
Proper Shipping Name	Not applicable
<b>14.3 Air transport (ICAO/IATA)</b>	Not classified as dangerous for transport.
UN number	Not applicable
Proper Shipping Name	Not applicable

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

14.4 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable

## SECTION 15: REGULATORY INFORMATION

15.1	<b>Safety, health and environmental regulations/legislation specific for the substance or mixture</b>	Not classified as dangerous for supply/use.
15.1.1	<b>EU regulations</b> Authorisations and/or restrictions on use	None
15.1.2	<b>National regulations</b>	
	<b>USA</b>	
	TSCA – PAEK Polymers	Listed - ACTIVE
	OSHA	Not classified as a hazardous material under the criteria outlined in the OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200).
15.2	<b>Chemical Safety Assessment</b>	Not relevant for this material.

## SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: N/A. New SDS.

### LEGEND

LTEL Long Term Exposure Limit  
STEL Short Term Exposure Limit  
STOT Specific Target Organ Toxicity  
DNEL Derived No Effect Level  
PNEL Predicted No Effect Concentration

**References:** Workplace Exposure Limit (UK HSE EH40)

**Risk Phrases and Safety Phrases:** None

**Hazard statement(s) and Precautionary statement(s):** None

**Training advice:** [www.victrex.com](http://www.victrex.com)

### Additional Information

Manufactured in the UK by Victrex Manufacturing Ltd, under a Quality System approved to ISO 9001.

Additional information on the properties, processing and application of VICTREX polymers is available at [www.victrex.com](http://www.victrex.com). These details refer to the product as it is delivered.

The statements made here should describe the product with regard to the necessary safety precautions – they are not meant

Document Reference: MSDS -  
VICTREX AM™  
Filament



Revision: 0  
Date: 8-January-2021

to guarantee definite characteristics – but they are based on our present up-to-date knowledge.

SDS Date of Preparation: 8 January 2021

#### World Headquarters

Victrex plc  
Hillhouse International  
Thornton Cleveleys  
Lancashire, FY5 4QD  
UK  
Tel: +44 (0)1253 897700  
Fax: +44 (0)1253 897701  
email: [victrexplc@victrex.com](mailto:victrexplc@victrex.com)

#### Americas

Victrex USA, Inc.  
300 Conshohocken State Road  
Suite 120  
West Conshohocken, PA 19428  
USA  
Tel: +1 (0)800 VICTREX  
Tel: +1 (0)484 342 6001  
Fax: +1 (0)484 342 6002  
email: [americas@victrex.com](mailto:americas@victrex.com)

#### Europe

Victrex Europa GmbH  
Langgasse 16  
65719 Hofheim  
Germany  
Tel: +49 (0)61 9296 4949  
Fax: +49 (0)61 9296 4948  
email: [europe@victrex.com](mailto:europe@victrex.com)

#### Japan

Victrex Japan, Inc.  
Mita Kokusai Building Annex  
1-4-28 Mita  
Minato-ku  
Tokyo 108-0073  
Japan  
Tel: +81 (0)3 5427 4650  
Fax: +81 (0)3 5427 4651  
email: [japansales@victrex.com](mailto:japansales@victrex.com)

#### Asia Pacific

Victrex High Performance  
Materials (Shanghai) co Ltd  
Asia Innovation and Technology  
Center  
Part B Building G,  
1688 Zhuanxing Rd  
Xinzhuan Industry Park  
Shanghai 201108  
China  
Tel: +86 (0)21 6113 6900  
Fax: +86 (0)21 6113 6901  
email : [scsales@victrex.com](mailto:scsales@victrex.com)

VICTREX PLC BELIEVES THAT THE INFORMATION CONTAINED IN THIS BROCHURE IS AN ACCURATE DESCRIPTION OF THE TYPICAL CHARACTERISTICS AND/OR USES OF THE PRODUCT OR PRODUCTS, BUT IT IS THE CUSTOMER'S RESPONSIBILITY TO THOROUGHLY TEST THE PRODUCT IN EACH SPECIFIC APPLICATION TO DETERMINE ITS PERFORMANCE, EFFICACY AND SAFETY FOR EACH END-USE PRODUCT, DEVICE OR OTHER APPLICATION. SUGGESTIONS OF USES SHOULD NOT BE TAKEN AS INDUCEMENTS TO INFRINGE ANY PARTICULAR PATENT. THE INFORMATION AND DATA CONTAINED HEREIN ARE BASED ON INFORMATION WE BELIEVE RELIABLE. MENTION OF A PRODUCT IN THIS DOCUMENTATION IS NOT A GUARANTEE OF AVAILABILITY. VICTREX PLC RESERVES THE RIGHT TO MODIFY PRODUCTS, SPECIFICATIONS AND/OR PACKAGING AS PART OF A CONTINUOUS PROGRAM OF PRODUCT DEVELOPMENT. VICTREX® IS A REGISTERED TRADEMARK OF VICTREX MANUFACTURING LIMITED. VICTREX PIPES™ IS A TRADEMARK OF VICTREX MANUFACTURING LIMITED. PEEK-ESD™, HT™, ST™ AND WG™ ARE TRADEMARKS OF VICTREX PLC. VICOTE® AND APTIV® ARE REGISTERED TRADEMARKS OF VICTREX PLC.

VICTREX PLC MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, A WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR OF INTELLECTUAL PROPERTY NON-INFRINGEMENT, INCLUDING, BUT NOT LIMITED TO PATENT NON-INFRINGEMENT, WHICH ARE EXPRESSLY DISCLAIMED, WHETHER EXPRESS OR IMPLIED, IN FACT OR BY LAW. FURTHER, VICTREX PLC MAKES NO WARRANTY TO YOUR CUSTOMERS OR AGENTS, AND HAS NOT AUTHORIZED ANYONE TO MAKE ANY REPRESENTATION OR WARRANTY OTHER THAN AS PROVIDED ABOVE. VICTREX PLC SHALL IN NO EVENT BE LIABLE FOR ANY GENERAL, INDIRECT, SPECIAL, CONSEQUENTIAL, PUNITIVE, INCIDENTAL OR SIMILAR DAMAGES, INCLUDING WITHOUT LIMITATION, DAMAGES FOR HARM TO BUSINESS, LOST PROFITS OR LOST SAVINGS, EVEN IF VICTREX HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, REGARDLESS OF THE FORM OF ACTION.